



Always the right tool



**ie** Diamond  
Innovative quality

[www.lukas-erzett.com](http://www.lukas-erzett.com)

## Revolutionises the cutting of grey cast iron

High Performance

VDC, vacuum brazed diamond cutting-off wheel

Ordering Example: A740111502



Packing Unit:  
1 piece per type

$V_{max}$ : 80 m/s

| Description | Ø mm | Thickness mm | Bore mm | $n_{max}$ (1/min) | Product Code |
|-------------|------|--------------|---------|-------------------|--------------|
| VDC 115025  | 115  | 2,5          | 22,23   | 13.300            | A740111502   |
| VDC 125025  | 125  | 2,5          | 22,23   | 12.200            | A740112502   |
| VDC 180028  | 180  | 2,8          | 22,23   | 8.500             | A740118002   |
| VDC 230030  | 230  | 3,0          | 22,23   | 6.600             | A740123003   |
| VDC 300035  | 300  | 3,5          | 22,23*  | 5.100             | A740130005   |

\* The VDC 300035 is available with alternative bore sizes on request

### Suitable for the cutting of

- grey cast iron
- glass reinforced plastics (GRP)
- brass and gunmetal

### Special characteristics:

- cool cutting
- no dust or smell
- unlimited shelf life
- maintains a constant diameter

- cuts twice as fast
- universal abrasive grain for all applications
- long tool life

**LUKAS-ERZETT Vereinigte Schleif- und Fräswerkzeugfabriken GmbH & Co. KG**

Ohl 1 - 3

51766 Engelskirchen (Germany)

Fon +49 2263 84-0

Fax +49 2263 84-324

le@lukas-erzett.de

[www.lukas-erzett.com](http://www.lukas-erzett.com)